

Mixing list off all VIM products

Mixing reference list / UK

Synthetic Products

Product Code	Product Name	Binder/Toner	Mixingratio			Mixingstick
FP300	Synthetic DTM Primer Grey	N/A	Primer Reducer NC Reducer	FP300 RS300 RS330	100 parts +10-30%	M2 - 74-202 or M6/M7 cm-stick
PB300	Synthetic DTM Primer Tintable	80 / 20	Primer Reducer NC Reducer	PB300 RS300 RS330	100 parts +10-30%	M2 - 74-202 or M6/M7 cm-stick
PB330	1K Fast Drying Anticorrosion Primer Tintable	80 / 20	Primer Reducer NC Reducer	PB300 RS300 RS330	100 parts +10-30%	M2 - 74-202 or M6/M7 cm-stick
TB300	Synthetic Topcoat "Performance" High Gloss (+3% AA300 Dryer according to Formula)	80 / 20 or 70 / 30	Topcoat Reducer	TB300 RS300	100 parts +10-30%	M2 - 74-202 or M6/M7 cm-stick
TB330	Synthetic Topcoat High Gloss (+3% AA300 Dryer according to Formula)	80 / 20 or 70 / 30	Topcoat Reducer NC Reducer	TB330 RS300 RS330	100 parts +10-30%	M2 - 74-202 or M6/M7 cm-stick
TB332	Synthetic Topcoat Matt (+3% AA300 Dryer according to Formula)	80 / 20 or 70 / 30	Topcoat Reducer NC Reducer	TB332 RS300 RS330	100 parts +10-30%	M2 - 74-202 or M6/M7 cm-stick
TB350	Synthetic Fast Drying Topcoat High Gloss (+3% AA300 Dryer according to Formula)	80 / 20 or 70 / 30	Topcoat Reducer NC Reducer	TB350 RS300 RS330	100 parts +10-30%	M2 - 74-202 or M6/M7 cm-stick
TB300+AD309	Synthetic Topcoat (till Semi-matt) (+3% AA300 Dryer according to Formula)	80 / 20 or 70 / 30	Topcoat Additive Reducer NC Reducer	TB300 AD309 RS300 RS330	100 parts +10-30% +10-30%	M2 - 74-202 or M6/M7 cm-stick

Epoxy Products

Product Code	Product Name	Binder/Toner	Mixingratio			Mixingstick
FP400 or FP401	Epoxy Primer DTM Grey / White (sanding version)	N/A	Primer Activator Reducer	FP400 AP401 RS405	3 parts 1 part +10-30%	M2 - 74-202 or M6/M7 cm-stick
FP400 or FP401	Epoxy Primer DTM Grey / White (non-sanding version)	N/A	Primer Activator Reducer	FP400 AP401 RS405	3 parts 1 part +35-50%	M2 - 74-202 or M6/M7 cm-stick
FP402	Epoxy Primer DTM Grey "zinc rich"	N/A	Primer Activator Reducer	FP402 AP402 RS405	1000 g 84 g 25-60 g	Use the scale!

Note: It is possible to add. max. 5% of VIM color toner in the FP401 to create any color direction.

Polyurethane Primer/Surfacer Products

Product Code	Product Name	Binder/Toner	Mixingratio			Mixingstick
FP500	Polyurethane Primer DTM Grey	N/A	Primer Activator Reducer	FP500 AU5xx RS605	8 parts 1 part +10-25%	M4 - 74-204 or M6/M7 cm-stick
PB500	Polyurethane Primer DTM Tintable	80 / 20	Primer Activator Reducer	PB500 AU5xx RS605	8 parts 1 part +10-25%	M4 - 74-204 or M6/M7 cm-stick
Note: PB500 can be used as Sealer (transparent or colored) Mixing ratio: 8:1 +25-35%						
FP510 or FP511	HS Surfacer Performance Grey/White (sanding version)	N/A	Surfacer Activator Reducer	FP510 AU500 RS605	7 parts 1 part +10-25%	M6/M7 cm-stick
FP510 or FP511	HS Surfacer Performance Grey/White (sanding version)	N/A	Surfacer Activator Reducer	FP510 AU57x RS60x	6 parts 1 part +10-25%	M3 - 74-203 or M6/M7 cm-stick
Note: FP500 or PB500 can be used with AU500 or our HS Activators: AU577, AU576, AU575 or AU574 Reducer can be used: RS603, RS605, RS607 or RS609 (see Technical Information GI-10) Drying and curing is dependent on speed of the wide range of Activator and Reducer used (see Technical Information GI-10).						

Polyurethane Topcoat Products

Product Code	Product Name	Binder/Toner	Mixingratio			Mixingstick
TB500	PU Topcoat Performance (<420g/L) High Gloss	70 / 30	Topcoat Activator Reducer	TB500 AU5xx RS60x	4 parts 1 part max. 5%	M2 - 74-202 or M6/M7 cm-stick
TB520	PU Topcoat Basic High Gloss	80 / 20 or 70 / 30	Topcoat Activator Reducer	TB520 AU5xx RS60x	6 parts 1 part +20-35%	M3 - 74-203 or M6/M7 cm-stick
TB530	Fleet-Coat High Gloss Topcoat	70 / 30	Topcoat Activator Reducer	TB530 AU530 RS60x	2 parts 1 part 15 – 30%	M1 - 74-201 or M6/M7 cm-stick
TB532	Fleet-Coat Matt Topcoat	80 / 20 or 70 / 30	Topcoat Activator Reducer	TB532 AU530 RS60x	4 parts 1 part 15 – 30%	M2 - 74-202 or M6/M7 cm-stick
Note: TB500 or TB520 can be used with AU500 or our HS Activators: AU577, AU576, AU575 or AU574 Reducer can be used: RS603, RS605, RS607 or RS609 Drying and curing is dependent on speed of the wide range of Activator and Reducer used (see Technical Information GI-10).						

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Polyurethane DTM Products (Direct To Metal)

Product Code	Product Name	Binder/Toner	Mixingratio			Mixingstick
TB510	PU Topcoat DTM High Gloss	80 / 20 or 70 / 30	Topcoat Activator Reducer	TB510 AU5xx RS60x	5 parts 1 part +10-20%	M3 - 74-203 or M6/M7 cm-stick
TB511	PU Topcoat DTM Semi Gloss	80 / 20 or 70 / 30	Topcoat Activator Reducer	TB511 AU5xx RS60x	5 parts 1 part +10-20%	M3 - 74-203 or M6/M7 cm-stick
TB512	PU Topcoat DTM Matt	80 / 20 or 70 / 30	Topcoat Activator Reducer	TB512 AU5xx RS60x	5 parts 1 part +10-20%	M3 - 74-203 or M6/M7 cm-stick

Polyurethane DTM Products with Additives (Direct To Metal)

TB510/511/512 +AD600	PU Topcoat DTM High Build Additive 10 – 50%	80 / 20	Topcoat Additive Activator Reducer	TB51x AD600 AU5xx RS60x	100 parts +10-50% +20% (5:1) +10-25%	M6/M7 cm-stick
TB510/511/512 +AD600	PU Topcoat DTM High Build Additive 51 – 100%	80 / 20	Topcoat Additive Activator Reducer	TB51x AD600 AU5xx RS60x	100 parts 55-100% +16% (6:1) +10-25%	M6/M7 cm-stick
TB510/511/512 +AD600 +AD602	PU Topcoat DTM High Build Additive 50% Texture Additive Coarse 50%	80 / 20	Topcoat Additive Additive Activator Reducer	TB51x AD600 AD601 AU5xx RS60x	100 parts 50 parts 50 Parts +20% (5:1) +10-25%	M6/M7 cm-stick

Note: AD600 and AD602 with the same amount (2 : 1 : 1) add Activator by 5 : 1 +10-25% Thinner

TB510/511/512 +AD601	PU Topcoat DTM Texture Additive Fine 50%	80 / 20	Topcoat Additive Activator Reducer	TB51x AD601 AU5xx RS60x	100 parts +50 parts +20% (5:1) +10-25%	M6/M7 cm-stick
TB510/511/512 +AD602	PU Topcoat DTM Texture Additive Coarse 50%	80 / 20	Topcoat Additive Activator Reducer	TB51x AD602 AU5xx RS60x	100 parts +50 parts +20% (5:1) +10-25%	M6/M7 cm-stick

Note: Activator can be used: AU500 or our HS Activators AU577, AU576, AU575 or AU574

Reducer can be used: RS603, RS605, RS607 or RS609

Drying and curing is dependent on speed of the wide range of Activator and Reducer used (see Technical Information GI-10).