

Quick Mixing Reference Topcoats

Product code	Product name	Content Binder/Toner	Mixing ratio	Activator	Reducer	Mixing stick
TB300	Synthetic Topcoat High Gloss (only Reducer)	80 / 20	100 + 15-30%	---	RS300 15-30%	
TB300	Synthetic Topcoat High Gloss (with Activator)	80 / 20	4 : 1 + 0-10%	AS300 max.25%	RS300 0-10%	M2 74-202
TB400	Epoxy Topcoat High Gloss	70 / 30	3:1 + 15-30%	AT400 4:1	RS605* 15-30%	M2 74-202
TB500	PU Topcoat Performance High Gloss (VOC <420g/L)	70 / 30	4 : 1 + 0-5%	AU500 4:1	RS605* 0-5%	M2 74-202
TB510 TB511 TB512	PU Topcoat DTM High Gloss PU Topcoat DTM Semi Gloss PU Topcoat DTM Matt	80 / 20 or 70 /30	5 : 1 + 10-20%	AU500 5:1	RS605* 10-20%	M3 74-203
TB520	PU Topcoat Basic High Gloss	80 / 20	6 : 1 + 20-35%	AU500 6:1	RS605* 20-35%	M3 74-203
CC700	Clear Coat Anti Graffiti	---	2 : 1 + 0-10%	AU570 2:1	RS605* 0-10%	M1 74-201
Additives:						
AD300	Synthetic Matting Agent Additive	Max. 10 - 30% to TB300 Synthetic Topcoat				
AD600	High Build Additive	Max. 40 – 80% to the TB51X and TB520 PU Topcoats mixed with AU500 Activator				
AA600	Accelerator	Max. 3 – 5% to the TB51X and TB520 PU Topcoats				